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<b>DART AEROSPACE LTD</b>	<b>Work Order:</b>	21743
<b>Description:</b> Chafing Shield	<b>Part Number:</b>	D3189-1
<b>Dwg:</b> D3189 Rev. A	<b>Qty:</b>	12
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	JA	04.10.18	12
2	GA	Cut blank: 11.25" x 4.13" Material: AISI 304/316 SS 0.020" thick sheet (M304S25GA) Batch: <u>M 2070</u>	ml	05-03-16	12
3	GA	Grind corner as per Dwg D3189	ml	05-03-16	12
4	GA	Deburr	ml	05-03-16	12
5	GA	Roll as per Dwg D3189 - issue P.O. <u>2008758</u> <del>Roll per drwg D3186</del>	h	05.06.13	12
6	QC	Inspect work to Step #6	JA	05.07.15	12
7	LG	Identify and Stock	CZ	05/07/04	12
8	AC	Cost / part <u>9.37</u>	AP	05/07/05	12
9	DC	Close W/O <u>9.37</u> Inspect Level 21	JA	05.07.15	12

PTO

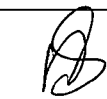
PTO

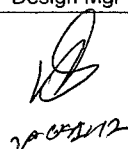
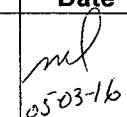
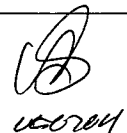
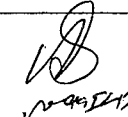
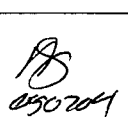
Rev	Date	Change	Revised By	Approved
A	03.05.15	New issue	KJ/RF	JA

Sb	RG	Receive + Inspect for transit damage	CZ 05/06/29/12
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**RELEASED**  
03.05.20 RF

RF  
03.05.27

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector
050622	5	Permanent change	U	050622	N/A	U	 050704

NCR: N/A		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05-03-16	2	Cut (1) D 3189 too short	 050316	destroy it and replace	 0503-16	 050704	 050704	 050704

Part No: D3189-1 PAR #: N/A Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: N/A Date: 05-07-15

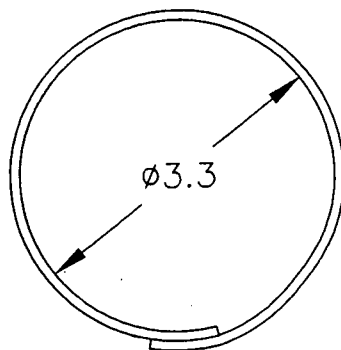
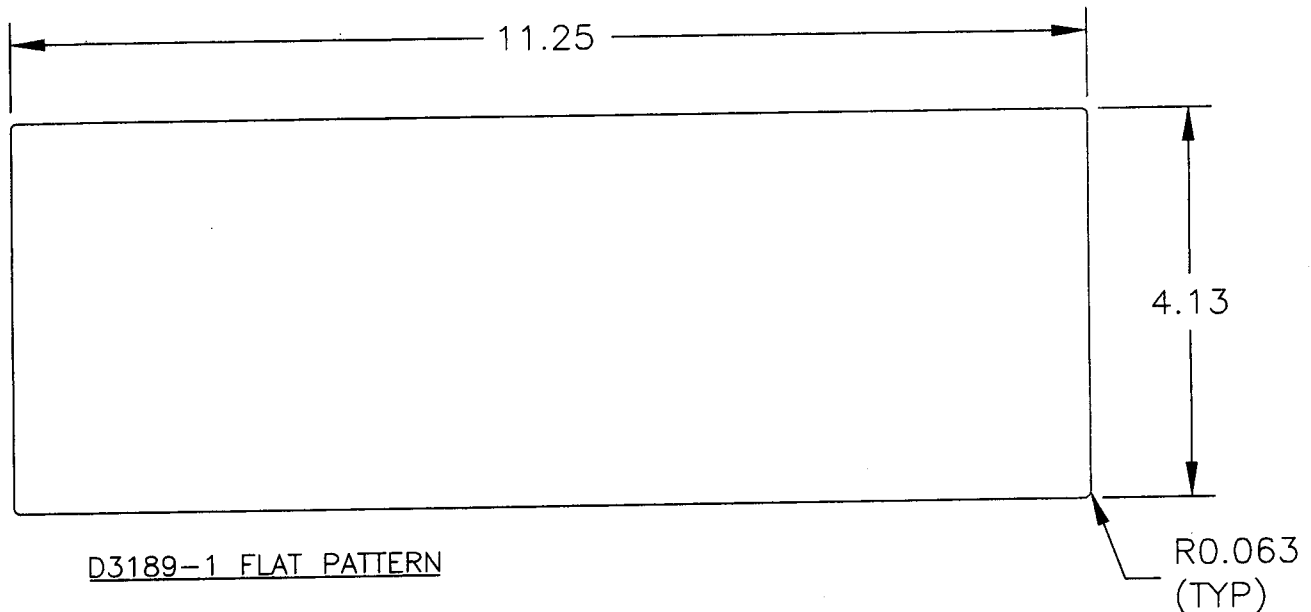
NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



DESIGN 	DRAWN BY 	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. D3189	REV. A SHEET 1 OF 1
DATE 03.05.08		TITLE CHAFING SHIELD	SCALE 1:2
A	03.05.08	NEW ISSUE	

RELEASED  
03.05.08



D3189-1 ROLLING DETAIL  
NOT TO SCALE

D3189-1 CHAFING SHIELD

- 1) MATERIAL: AISI 304/316 SS 0.020" THICK (REF. DART SPEC M304S25GA)
- 2) FINISH: NONE
- 3) DEBURR/BREAK ALL SHARP EDGES 0.005 TO 0.010
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

SHOP COPY  
RETURN TO  
DRAWING  
COPY  
NOTICE  
WORK ORDER  
NO. 21743

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# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Oct 18, 2004  
12:35 pm

Work Order No : 0021743  
Project Name : D3189-1  
Project For : WK446  
Work Order Type : Main  
Main WO Number :  
House Part Number : D3189-1  
Description : Chafing Shield  
Manufactured : Yes  
Amount Req'd : 12  
Amount Done : 0  
Start Date : 10-18-04  
Est Finish Date : 11-11-04  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00  
Order Entry No :  
OE Value : 0.00  
Est Margin : 0.000%  
Actual Margin : 0.000%  
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00